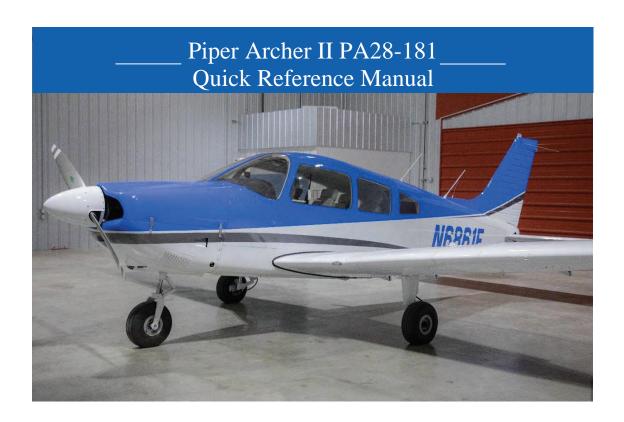


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This maneuvers flow guide is intended to be used as a ready reference and provides only the basic steps and sequences. This guide should be used in conjunction with most current versions of FAA-H-8083-3, the FAA Airmen Certification Standards, Practical Test Standards, and the Pilot's Operating Handbook for the Piper Archer.

Latest Revision: December 6th 2023



- 1. Preflight/Normal Operations
- 2. Engine Starting
- 3. Takeoff Operations
- 4. Performance Maneuvers
- **5. Ground Reference Maneuvers**
- **6. Landing Operations**
- 7. Instrument Procedures
- 8. Emergency Procedures





Preflight/Normal Operations

Weight and Balance

1. Max Gross Weight	2550 lbs
2. Taxi Fuel Burn	8 lbs

V-Speeds

V _{S0}	49
V _{S1}	55
V _{FE}	
V_R	52 - 65 (<i>Recommended - 60</i>)
V _{NO}	
V _{NE}	154
V _X	64
V _G	76
V _Y	76
V _A	89-113
X-Wind	

Leaning Procedures

1. Lean Assist	Hold
2. Mixture Level	Lean Until Peak EGT
3. Mixture Level	Enrich 100°F





Engine Start (Flooded)

1.	Brakes	Hold
2.	Throttle	Open Full
3.	Fuel Pump	On
4.	Mixture	Idle Cut-Off
5.	Engine/PFD Indicators	Monitor/DECIDE
6.	Magnetos	Select Both/Start
7.	Mixture (On Start)	Advance Full
8.	Throttle	Retard
9.	Oil Pressure	

If a Fire Begins, proceed to Engine Fire (Starting)

Description:

Excessive priming can result in a fuel/air mixture that is too rich. Reducing the mixture (fuel) while increasing the amount of air (throttle) can equalize this imbalance and start the motor.

Common Errors:

- Not reducing the mixture to idle before starting
- Failure to reduce the throttle
- Failure to hold the brakes

Clearing Fouled Spark Plug Procedure

1.	Brakes.	Hold
2.	Throttle	Open 2000 RPM
3.	Mixture	Lean 50 ° of Peak
4.	Engine	Run ~30 Seconds
5.	Engine RPM/PFD Indicators	Monitor/DECIDE
6.	Magnetos (L/R)	Max 175 RPM Drop / 50 RPM Difference
7.	Throttle	Retard
8.	Mixture	Advance to 100 ° Rich of Peak

If Roughtness/RPM Differences Do Not Impove Seek Maintenance

Description:

Fouling is created by excessively rich fuel/air mixtures during prolonged ground maneuvers and/or failure to properly lean the mixture during flight and causes a buildup of carbon deposits. If left unchecked, spark plug fouling results in engine roughness, hot spots, and detonation.

- Not leaning the mixture while on the ground
- Engine overheating due to high oil temperatures during prolonged runup
- Failure to hold the brakes





Takeoff Operations

Normal Takeoff

1.	Flaps	Up	
2.	Rotate	52 - 65 KTS	(Calculate based off Weight)
3.	Climb Out	76 KTS	

^{*} If CHT increases to 400, increase climb out speed to **80-90** as necessary to keep CHT under 400

Soft Field Takeoff

1.	Flaps	25° (2 clicks)
	Pitch	
	Lift Off	
	Accelerate in Ground effect	
5.	Climb out	
6.	Flaps	10° with Positive Rate of Climb
7.	Climb Out	
8.	Flaps	0° with Positive Rate of Climb
9.	Climb Out	

If CHT increases to 400, increase climb out speed to **80-90** as necessary to keep CHT under 400

Description:

Soft or rough runway surfaces (grass, sand, snow) require getting the airplane airborne as quickly as possible to eliminate surface drag. Shift weight from the landing gear to the wings via a high AOA to accomplish this. Then fly within ground effect increases Common Errors:

airspeed after takeoff.

- · Insufficient back pressure during roll resulting in inadequate AOA
- Poor directional control
- Climbing outside of ground effect too early
- Abrupt and/or excessive elevator control inputs
- · Touching back down after lift-off
- · Failure to adjust pitch outside of ground effect





Short Field Takeoff

1. Flaps	25° (2 clicks)
	Maximum Available Runaway
4. Brakes	
5. Rotate	
7. Flaps	
8. Climb Out	
9. Flaps	
10. Climb Out	

^{*} If CHT increases to 400, increase climb out speed to **80-90** as necessary to keep CHT under 400

Description:

When the runway area is short or restricted by obstructions, the airplane must be flown precisely at its maximum limit of takeoff performance. This results in the shortest ground roll and steepest angle of climb.

- · Failure to utilize all available runway distance
- Failure to properly trim
- Premature lift-off resulting in high drag
- · Prolonging ground roll
- Inability to hold Vx
- Airspeed/instrument fixation
- Premature retraction of landing gear and/or flaps





Performance Maneuvers

CRAAC

1.	<u>C</u> learing Turns	Perform
	Reference Point.	
	Altitude	
	Airspeed	-
	Configuration Flow	Perform

Description:

Memory aid for preparing the airplane for any manuver.

Configuration Flow

1.	Fuel Selector	Fullest Tank
2.	Throttle	
	Mixture	
4.	Carb Heat	As Required
	Fuel Pump	*
	Clearing Turns	

Description:

Necessary to safely prepare the aircraft for any maneuvers and ensure separation from other traffic.





Steep Turns

* Perform Flow Checklists

1.	Altitude	
2.	Airspeed	
6.	Recover	

<u>Description:</u>
Pilot smoothness and coordination is tested throughout multiple 360° turns while banked at 45-60°. Management of bank, AOA (pitch), and power are critical to maintaining a consistent turn.

- Inadequate pitch on entry or rollout
- Gaining/Losing altitude or airspeed
- Failure to maintain a constant bank angle
- **Uncoordinated Controls**
- Ineffective use of Power





Slow Flight

* Perform Flow Checklists

1.	Altitude	
2.	Throttle	1700 RPM
2	Elene	E-11 In

- 6. Recovery

Description:

Low airspeed and high AOA attitudes, while at altitude, simulates the flight characteristics, incipient stall-warnings, and control feel experienced during takeoff/departure and approach/landing phases of flight.

Common Errors:

- Incorrect elevator input resulting in an ascent or descent after power reduction
- Insufficient right rudder compensation
- Flight instrument fixation
- Failure to anticipate AOA changes with flap settings
- Lack of trim usage
- Delayed response to stall warnings

Power-On Stall

* Perform Flow Checklists

1.	Altitude	Above 3000' AGL
2.	Throttle	
		65 KTS
		Full
5.	Pitch	As Required to Induce Stall
over	<u>v</u>	-

Reco

ο.	Unload wing	Nose Down, wings Level
7.	Cram	Full Throttle
8.	Climb	Pitch Just Above Horizon
9.	Clean	Flaps & Carb Heat, Incrementally

Description:

Practiced to develop awareness and corrective responses to excessive pitch attitudes during takeoff and climbs (typically over obstacles) that result in stalls.

- Failure to properly configure the airplane (power, flaps, gear)
- Improper pitch, heading (straight-ahead stalls), and bank control
- Rough or uncoordinated control inputs
- Failure to recognize stall warnings or to achieve a stall
- Delayed recovery, excessive altitude loss, or entering a secondary stall



Power-Off Stall

*	Perform	Flow	Check	lists
---	---------	------	-------	-------

1.	Altitude	Above 3000' AGL
2.	Throttle	1700 RPM
3.	Carb Heat	On
		Full, Incrementally
5.	Airspeed	Descend at 65 KTS
6.	Throttle	Idle
7.	Calls	
	Pitch	To Hold Altitude

Recovery

8.	Unload Wing	Nose Down, Wings Level
9.	Cram	Full Throttle
10.	Climb	Pitch Just Above Horizon
11.	Clean	FlapsUp (Incrementally)& Carb HeatOff

Description:

Practiced to develop awareness and corrective responses to improper control inputs during a turn (simulating landing) or when trying to stretch a glide, which results in a stall.

Common Errors:

- Failure to properly configure the airplane (power, flaps, gear)
- Improper pitch, heading (straight-ahead stalls), and bank control
- · Rough or uncoordinated control inputs
- Failure to recognize stall warnings or to achieve a stall
- Delayed recovery, excessive altitude loss, or entering a secondary stall

Accelerated Stall

*	Perform	Flow	Checklists

1.	Altitude	Above 3000' AGL
2.	Throttle	1700 RPM
3.	Bank	45°
4.	Throttle	Idle
5.	Pitch	As Required to Induce Stall

Recovery

6.	Unload Wing	Nose Down, Wings	Level
$\overline{}$		T. 11 T.	

- 8. Climb...... Pitch Just Above Horizon

Description:

At the same gross weight, airplane configuration, and power setting, an airplane will consistently stall at the same indicated airspeed. However, a stall will ooccur at a higher indicated airspeed with excessive maneuvering (load factor) imposed by abrupt control inputs to change direction.

- Failure to properly configure the airplane (power, flaps, gear)
- Rough or uncoordinated control inputs
- Failure to recognize stall warnings or to achieve a stall
- Delayed recovery, excessive altitude loss, or entering a secondary stall



Steep Spiral

* Perform Flow Checklists

1.	Altitude	
2.	Reference	
3.	Throttle	
4.	Carb Heat	On
		76 KTS (Vg)
		Above 1500' AGI

Description:

The objective is to rapidly dissipate excessive altitude, necessary during emergencies, while remaining over top of a selected landing spot.

- Inadequate pitch on entry or rollout
- · Gaining altitude or excessive airspeed
- · Failure to compensate for wind by varying bank angles
- Uncoordinated Controls
- · Ineffective use of trim
- · Premature/Excessive rollout on heading
- · Over-reliance on instrument instead of visual references





Chandelles

* Pe	rform Flo	ow Che	ecklis	ets
1.	Altitude	e		
2.	Referen	ce Poi	nt	Abeam Wing
3.	Airspee	d		
	A.	Entry	to 4	5 °
			a)	Throttle
			b)	Bank
			c)	Pitch
			d)	CoordinationVerify
	В.	90°		
			a)	Pitch Attitude
			b)	Bank
			c)	CoordinationVerify
	C.	90° t	o 180) 0
			a)	Pitch Attitude
			b)	Bank
	D.	180°		
			a)	Pitch AttitudeLevel
			b)	BankLevel
			c)	Airspeed
			d)	Heading
4.	Resume	Norm	al Cı	ruise Establish

Description:

This maximum performance climbing turn finishes 180° from the initial altitude below and just above stalling speed. The goal is to obtain the most altitude given a specific bank angle and power setting.

- Initial bank too shallow (stall) or too steep (lost performance)
- Bank angle exceeds 30°
- Not beginning rollout at 90° or rolling wings level before 180°
- Exceeding/altering pitch attitude once set
- Unsmooth or uncoordinated control inputs
- Excessive airspeed or stalling at recovery point
- Over-reliance on instrument instead of visual references





Lazy Eights

Per	rform Flo	w Che	ecklis	sts	
1.	Altitude	Above 1500' AGL			
2.	Airspeed	i			90 KTS
3.					
4.				rn	
		45°	<i>B</i>		
	1.4		a)	Bank	Increasing
			b)	Pitch Attitude	Maximum
	В.	90°			
			a)	Pitch Attitude	Hold
			b)	Bank	Appx. 30 °
			c)	Airspeed	5-10 KTS Above Stall
	C.	135°			
			a)	Pitch Attitude	Lowest Point
			b)	Bank	Decreasing
	D.	180°			
			a)	Pitch Attitude	Level
			b)	Altitude	Entry Level
			c)	Airspeed	
			d)	Heading	180 ° From Entry
	E.	Reve	rse D	Pirection	Repeat Maneuver

Description:

5. Resume Normal Cruise Establish

Intended to enhance proper coordination of the flight controls throughout a wide range of airspeeds and attitudes. Substantial skill is required to coordinate aileron and rudder, which are at no time constant.

- Asymmetry across each 180° points
- Improper/inadequate reference point selection or use
- Gain/loss of altitude at 180° points
- · Airspeed or bank angle standards not met
- · Unsmooth or uncoordinated control inputs
- · Over-reliance on instrument instead of visual references





Ground Reference Maneuvers

Ground Reference Maneuvers

- * Perform Flow Checklists

Turns Around a Point

- 1. Enter Downwind
- 2. Maintain Constant Radius by Changing Bank Angle
- 3. Complete 2 Turns or as Specified by Instructor/Examiner
- 4. Exit at Same Point of Entry

S-Turns

- 1. Enter on the Downwind
- 2. Maintain Constant Radius by Changing Bank Angle
- 3. Make Left or Right Turns as Specified by Instructor/Examiner

Rectangular Course

- 1. Enter 45° on the Downwind Leg
- 2. Establish Adequate Wind Correction Angle
- 3. Make Left or Right Turns as Specified by Instructor/Examiner

Eights on Pylon (Commercial)

- 1. Calculate Pivotal Altitude (Groundspeed² / 11.3) + 1000 = PA
- 2. Airspeed Established at 90 kts
- 3. Enter Downwind, Between Pylons
 - A. Above pivotal altitude: reference line move rearward
 - **B.** At pivotal altitude: aircraft pivots on reference line
 - C. Below pivotal altitude: reference line moves forward

Description:

Intended to aid pilots in understanding the relationship of flight control inputs and their resulting attitude changes. Above all, these maneuvers require control coordination, timing, and attention to situational awareness to accurately and safely fly at low altitudes.

- o Failure to establish and then maintain a constant, level altitude
- o Failure to properly assess and correct for wind changes
- Failure to smoothly coordinate controls
- o Failure to properly divide attention between tasks
- o Failure to accurately execute turns on time





Pre-Landing Checklist (GUMPPS)

1.	Gas	On Fullest Tank
	Undercarriage	
3.	Mixture	Full Rich
4.	Power/Props	Set As Required & Full
	Fuel Pump	
	Safety (Lights & Seatbelts)	

Normal Landing

* Pre-Landing GUMPPS Checklist

	E	
1.	Abeam	15-1700 RPM, Flaps 10°, 85 KTS
3.	Final	Flaps 40 °, 65 KTS

Soft Field Landing

* Pre-Landing **GUMPPS** Checklist

1.	Abeam	15-1700 RPM, Flaps 10°, 85 KTS
2.	Base	Flaps 25 °, 75 KTS
4.	Throttle	As Needed through Touchdown
		Hold Off Long as Possible

Description:

Soft or rough runway surfaces (grass, sand, snow) require slower and smoother landings. Pilots must use the wings, not the landing gear, to support the weight of the airplane (by holding backpressure) as long as practicable.

- Unstable approach (excessive descent rate or airspeed)
- Round out too high
- Poor power management during round out and touch down
- Hard touchdown
- Transferring weight to the wheels (letting the nose wheel fall) after touchdown





Short Field Landing

* Pre-Landing GUMPPS Checklist

1. A	Abeam	15	5-1700	RPM.	Fla	os 10°	, 85 K	CTS
------	-------	----	--------	------	-----	--------	--------	-----

After Touchdown

- 5. Brakes Maximum
- 6. Yoke Max Aerodynamics Braking

Description:

To a short runway, one with obstacles, or both, pilots must precisely control inputs to produce a rate of descent and airspeed resulting in no floating during round out and the shortest stopping distance.

Common Errors:

- Unstable approach (excessive descent rate or airspeed)
- Low airspeed resulting in flare inability and a hard landing
- Poor power management, resulting in hard landings
- Excessive braking (lock ups)
- Failure to maintain directional control
- Failure to abort an unsafe approach

Power-Off 180°

* Pre-Landing **GUMPPS** Checklist

1.	Abeam	Power	Idle,	76 KTS.	Trim	Į
----	-------	-------	-------	---------	------	---

- 4. Landing...... On Pre-Specified Point/ Just Beyond

Description:

This approach is executed by gliding with the power off from the downwind leg to a preselected landing spot or 200 feet beyond. The objective is to instill good judgment and procedures necessary for accurately flying without power.

- Downwind leg is too far from the runway
- Overextension of the downwind leg due to tailwinds
- Inadequate crosswind compensation
- Uncoordinated turns
- Failure to lower landing gear
- Premature flap / landing gear extension
- Attempting to "stretch" gliding distance
- Using the throttle
- Forcing the airplane on to the runway to avoid overshooting the landing spot





Go-Around

1.	Cram	Full Power
2.	Climb	Pitch Just Above Horizon
3.	Clean	Flaps 25° Immediately
	A. Carb Heat	Off
	B. Flaps Up 10°	
4.	Call	Announce Go Around
5.	Climb Out	80 KTS

Description:

When airport and/or landing configuration conditions cannot safely be assured, a landing must aborted. The earlier a go around can be initiated the safer its execution becomes.

- Pride believing a rejected landing is an admission of failure.
- Indecision
- Delay in initiating a go-around
- Failure to apply full power smoothly
- Improper pitch attitude
- Failure to configure the airplane properly
- Inadequate right rudder
- Loss of aircraft control





Instrument Procedures

Instrument Procedures

Precision Approach

1.	When directed to IAF or Vectored	Load & Activate Approach
2.	Approach Checklist / Identify Localizer	Early As Possible
3.	Localizer moves towards center	"Localizer Alive"
4.	Airpseed	90kts
5.	Glideslope moves towards center	
6.	½ dot below GS intercept	Slow 90kts, flaps 10°, "Pre-Landing Checklist"
7.	GS Intercept	Power ~1500RPM
8.	Descend	On GS at 90kts
9.	1000ft above DA	"1000 to go"
10.	. 200ft above DA	
11.	. At Descion Height/Altitude	"Minimums"
12.	. If runway in Sight	Flaps 20°, Slow to 70kts
13.	. Short Final	Slow to 65kts

• At DA, if runway is in sight (per 91.175), continue and land. If requirements are not met at the DA - EXECUTE MISSED APPROACH INSTRUCTIONS.

Missed Approach

sseu A	Approach	
1.	Click	Go Around Button
2.	Cram	Full Power
		Establish Vy
		Flaps Up at 76 KTS
		Off
5.	Call	Report Going Missed
		Navs/Radials/Radios





Instrument Procedures Non-precision Approach 1. When directed to IAF or Vectored......Load & activate approach 3. Just prior to FAF (0.5NM).......Slow 80kts, flaps 10°, "Pre-Landing Checklist" 5. 1000ft above MDA......"1000 to go" 7. At MDA.....Level off without descending to MAP/Runway At MDA, if runway is in sight (per 91.175), continue and land.. If requirements are not met by the missed approach point (MAP) -EXECUTE MISSED APPROACH INSTRUCTIONS. **Missed Approach** 8. Cram.....Full Power 9. Climb.....Establish Vy A. Carb Heat...... Off Reaching MDA & Level Off 2. Pitch Level Flight 3. Trim......Adjust





Emergency Procedures

Emergency (ABCD) Checklist

1.	Airspeed	Pitch Best Glide (76 KTS)
	=	Fly Toward

Engine Fire (During Start)

1.	Start Switch	
	Mixture	
3.	Throttle	Open
	Fuel Pump	_
5.	Fuel Selector	Off
	. Abandon if Fire Continues	

Engine Power Loss (Takeoff)

Ι.	Sufficient Runway Remains	
	A. Power	Idle
	B. Landing	Land/Stop Ahead
	C. Brakes	As Required
2.	Insufficient Runway Remains	
	A. Perform ABCD Checklist	

- C. Flaps...... As Necessary
- 3. Sufficient Altitude Gained (Attempt Restart)
 - A. Perform ABCD Checklist E. Carb Heat......On
 - If Power is Not Regained, Proceed with Landing (No Engine Power)





Engine Power Loss (In Flight)

Perf	form ABCD Checklist	
1.	Airspeed	
2.	Fuel Selector	Fullest Tank
3.	Fuel Pump	On
	Mixture	
5.	Carb Heat	On
6.	Magnetos	Off, then Individually On
	When Power is Restored	·
7.	Carb Heat	Off
8.	Fuel Pump	Off
	Land as Soon as Practical	

If Power is Not Restored – Landing (No Engine Power)

Landing (No Engine Power)

Perf	orm ABCD Checklist	
1.	Airspeed	
2.	Landing Pattern	Established 1000' AGL
	When Committed to Landing	
3.	Airspeed	66 KTS
4.	Flaps	As Necessary
5.	Throttle	Idle
6.	Mixture	
7.	Magnetos	Off
8.	Master Switches	Off
9.	Fuel Selector.	
10.	Seatbelts	Secure

Engine Fire (In Flight)

* P	erform ABCD Checklist	
1.	Fuel Selector	Off
2.	Throttle	Closed
3.	Mixture	Cut-Off
4.	Fuel Pump	Off
	Vent/Defroster	
	• If Fire Continues:	
6.	Airspeed/Attitude	Increase/Pitch Down
	• Proceed with Landing (No Engine Power)	





Emergency Descent

1.	Power	Idle
		Full
3.	Carb Heat	On
4.	Airspeed	
6.	Landing Spot	Recover from Descent Downwind

• Prepare for Landing (No Engine Power)

Description:

A spiraling descent is made as rapidly as possible to lower alitutde or to the ground for an emergency landing. A fire, sickness, loss of cabin pressurization, or other situations may demand this maneuver.

Common Errors:

- Failure to respond quickly to the emergency
- Failure to properly configure the airplane
- Lack of coordination and control (airspeed or rate of descent)
- o Loss of reference point or becoming disoriented
- o Failure to aviate, navigate, communicate

Engine Roughness

1.	Carb Heat	On
	• If Roughness Continues After 1 Minute:	
2.	Mixture	Max Smoothness
3.	Carb Heat	Off
4.	Fuel Pump	On
	Fuel Selector	
6.	Engine Indicators	Monitor/DECIDE
7.	Magnetos	

$Prepare\ for\ Engine\ Power\ Loss\ (In\ Flight)$

Description:

Engine roughness can be caused by several factors including carburetor or intake icing, ice build up over the air intake, carbon build up on the spark plugs, fuel contamination, fuel deficiencies, excessive leaning, and more.

- o Failure to respond quickly to engine roughness
- Misdiagnosis of the prevailing issues
- Lack of planning for emergency maneuvers
- o Failure to aviate, navigate, communicate





